

Exhibit 67

Examples

Machine Tools







Service Reports

07/29/2005 FRI 8:36 FAX 905 670 4533 ALFA International Ent.

002/003

SERVICE REPORT**Miyano Machinery USA Inc.**

940 N. Central Avenue
Wood Dale, Illinois 60191
Phone: (630) 766-4141
Fax: (630) 860-7266

REPORTER: Mark WatsonDATE: 7-27-05CUSTOMER: Alfa International Enterprises Ltd. (905) 670-2822

6096 Shawson Drive
Mississauga ON L5T 1E6 Canada

CONTACT PERSON: Nick CataneoDEALER: SMS Machine Tools (416) Tel: 675-7300

CUSTOMER P.O. NO.	SERVICE REQ. BY
MACHINE MODEL <u>BND-3455</u>	SERIAL NO. <u>B3 609045</u>
CONTROL MODEL <u>FANUC 21i-TB</u>	CONTROL SN <u>F 046A2317</u>
SPINDLE DRIVE	INVENTOR SN

DATE	7/11	7/12	7/13	7/14	7/15		
IN	12:00	9:00	9:00	9:00	9:00		
OUT	6:00	6:00	6:00	6:00	6:00		
HOURS WORKED	6	8	8	8	8		
HOURS TRAVELED	4				4		

- ① NEW INSTALLATION ② TEST CUTTING
③ INSTRUCTION ④ ELECTRIC TROUBLE SHOOT
⑤ ALTER SET-UP ⑥ REPLACEMENT PARTS
⑦ ADJUSTMENT ⑧ CHECK-UP ⑨ REPAIR
⑩ DISASSEMBLE ⑪ ASSEMBLE ⑫ OTHER

WARRANTY

YES ☒ NO ☐

SERVICE REQUESTED: INSTALL NEW BND-3455 MACHINE, PROGRAM, SET-UP, AND TRAIN CUSTOMER ON RUNNING (7) PARTS NUMBERS IN ACCEPTABLE CYCLE TIMES.

SERVICE PERFORMED: LEVELLED MACHINE TO SPECIFICATION AND VERIFIED CORRECT 208 VOLTAGE POWER. ALL MACHINE FUNCTIONS WORK PROPERLY. RAN ALL (7) PARTS IN ACCEPTABLE CYCLE TIMES. TRAINING WITH OPERATOR WENT WELL.

REMARKS:

SERVICED BY: (Serviceman Signature)

APPROVED BY: (Customer Signature)

CUSTOMER COPY

MMU0017555

Warranty Agreements



Miyano Machinery Inc.

Main Office
940 N. Central Avenue
Wood Dale, Illinois 60191
(630) 766-4141

MIYANO MACHINERY INC. STANDARD WARRANTY POLICY FOR ALL NEW MIYANO MACHINES

In consideration for inspection, servicing and compensation exchanged, the adequacy of which is hereby acknowledged, MIYANO MACHINERY INC., (hereinafter "MIYANO") warrants to Buyer and Buyer agrees to the following limited warranty. MIYANO warrants that all MIYANO machinery shall be free from defects in material and workmanship for a period of twelve (12) months from the date of delivery.

During the period of warranty, MIYANO shall repair or replace at its sole discretion and at no charge to Buyer all machinery parts that do not conform to this warranty. MIYANO shall be under no obligation to perform under this warranty until ten (10) days after MIYANO has received written notice from Purchaser of an alleged defect and has determined upon reasonable inspection that a defect exists.

The foregoing twelve (12) month warranty shall not be extended or changed by MIYANO's furnishing any replacements, additions, attachments, accessories or repairs to the machinery subsequent to the date of delivery. No person or dealer is authorized to amend or expand this warranty or grant any other warranty on behalf of MIYANO. This limitation of remedy has been negotiated by MIYANO and purchaser, is deemed to be adequate by both parties, and is intended by the parties to survive even if the remedy is claimed to have failed of its essential purpose.

MIYANO'S WARRANTY HEREIN IS IN LIEU OF AND EXCLUDES ALL OTHER REPRESENTATIONS, PROMISES, AFFIRMATIONS OF FACT AND WARRANTIES, WHETHER EXPRESS, IMPLIED, OR STATUTORY, OR OTHERWISE CREATED UNDER APPLICABLE LAW, INCLUDING, BUT NOT LIMITED TO, THE WARRANTY OF MERCHANTABILITY AND THE WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL MIYANO OR MIYANO MACHINERY CO., LTD., OR ANY OF THEIR SUBSIDIARIES BE LIABLE FOR SPECIAL, COMPENSATORY, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, WHETHER ARISING IN CONTRACT OR IN TORT OR BY STATUTE, INCLUDING BUT NOT LIMITED TO LOSS OF PROFITS OR ANY OTHER ECONOMIC LOSS, WHETHER OR NOT CAUSED BY OR RESULTING FROM THE NEGLIGENCE OF MIYANO. THIS WARRANTY SHALL NOT APPLY TO THE PORTIONS OF THE MACHINERY NOT MANUFACTURED BY MIYANO MACHINERY CO., LTD. MIYANO SHALL ASSIGN TO PURCHASER SUCH WARRANTIES AS MIYANO SHALL RECEIVE FROM THE MANUFACTURER OF SUCH PORTIONS OF THE MACHINERY WHICH ARE MANUFACTURED BY MANUFACTURERS OTHER THAN MIYANO MACHINERY CO., LTD., OF JAPAN. SUCH PORTIONS OF THE EQUIPMENT SHALL BE COVERED BY A SEPARATE WARRANTY BY SUCH MANUFACTURERS. IN ADDITION, THIS WARRANTY SHALL NOT APPLY TO ANY MACHINERY OR PORTIONS THEREOF

MMU0022108



WHICH HAVE BEEN SUBJECTED TO ABUSE, MISUSE, IMPROPER INSTALLATION, MAINTENANCE OR OPERATION, ELECTRICAL FAILURE OR ABNORMAL CONDITIONS, INCLUDING, BUT NOT LIMITED TO ABNORMAL MOISTURE, TEMPERATURE, DIRT, OR CORROSIVE MATTER, AND TO MACHINERY WHICH HAS BEEN TAMPERED WITH, ALTERED, MODIFIED, REPAIRED OR REWORKED BY ANYONE NOT APPROVED BY MIYANO. MIYANO'S SOLE EXCLUSIVE LIABILITY UNDER THIS WARRANTY SHALL BE TO REPLACE OR REPAIR AT ITS SOLE DISCRETION ANY DEFECTIVE MACHINERY OR PART THEREOF. BY ACCEPTANCE OF THIS LIMITED WARRANTY BUYER WAIVES ALL PREVIOUS CLAIMS IN TORT OR CLAIMS FOR BREACH OF ANY PREVIOUS WARRANTY ARISING FROM ANY PRIOR FAILURE OF THE MIYANO MACHINE REPAIRED OR INSPECTED.

MIYANO MACHINERY INC.

DATE: _____

BY: Henry Marchionne

BUYER: _____
(Company Name)

DATE OF DELIVERY: _____

NAME OF MODEL: _____

BY: _____
(Signature)

MACHINE SERIAL NO: _____

(1-98)

MMU0022109

Time Studies**Miyano Machinery Inc.**

Main Office
940 N. Central Avenue
Wood Dale, Illinois 60191
Phone: (630) 766-4141
Fax: (630) 616-6025

TIME STUDY

Customer : Wolverine **OP 20**
Distributor :
Part Name : Gear...wrench
Part No. :
Material : 6140
Stock Size : 18 mm wrench

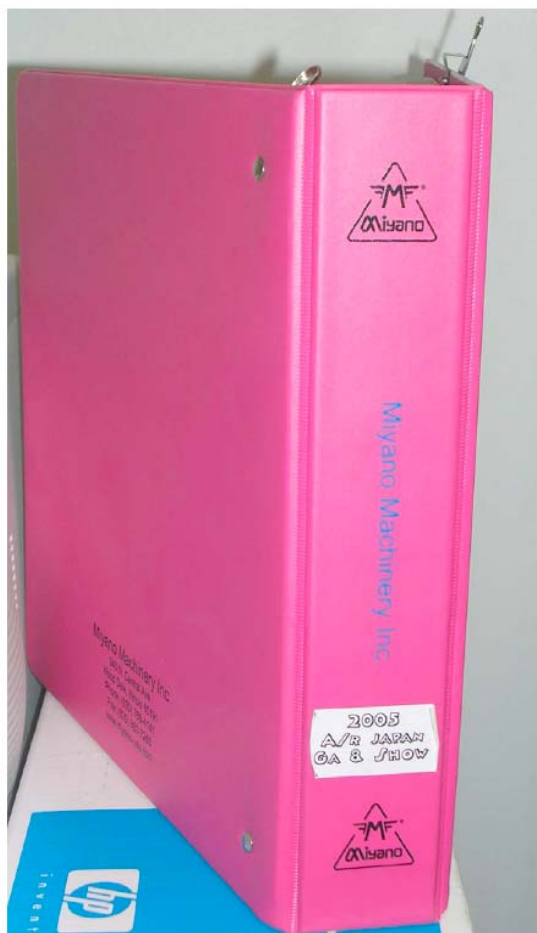
Ref No :
Date : 5/20/2003
Machine Model : LZ-01R
Cycle Time : 16.8 sec
Max Spindle Speed : 5000 rpm
Drawn By :
(Inch)

No.	TRT NO.	SP DL	OVL P	Description	Max Dia.	Min Dia.	S.F. Speed (fpm)	Spindle Speed (RPM)	Cutting Length (Inch)	Feed (IPR)	Cutting Time (Sec)	Idle Time (Sec)	Total (sec)
1	1			Load/Unload	0.000	0.000	0	0	0	0	0.0	5.0	5.0
2	2			Facing/O.D.	1.060	1.037	600	2185	0.3	0.004	2.1	3.0	5.1
3	2			O.D Turn	0.930	0.930	800	3286	0.15	0.006	0.5	3.0	3.5
4	3			I.D. Chamfer	0.900	0.650	800	3943	0.125	0.006	0.3	3.0	3.3
				Sub total									16.8
				Overlap time									0.0
				TOTAL									16.8



Note: This time study is based on estimated cutting conditions, actual cutting conditions may vary.

QTY. OPTIONS NEEDED	
1	CHIP CONVEYOR
	X-SPINDLE UNIT
	Z-SPINDLE UNIT
	Y-SPINDLE UNIT
	SLOT MILLING UNIT
	3-JAW POWER CHUCK SYSTEM
	AIR BLOW SYSTEM (MAIN-SPINDLE)
	AIR BLOW SYSTEM (SUB-SPINDLE)
	SPINDLE ORIENTATION (ONE POSITION)
	LONG SHAFT WORK
	SPINDLE INNER COOLANT
	MAGAZINE BAR FEED INTERFACE

3-Ring Binders



Company Checks

		CT# [REDACTED]	3921
Miyano Machinery USA Inc.		940 N. Central Avenue Wood Dale, IL 60191	2-1-710
PAY TO THE ORDER OF	Commissioner of Revenue Service CT		DATE <u>MAR 19 2007</u>
\$ <u>Security Two + 60/100</u>		\$ <u>172.60</u>	
CHASE 		DOLLARS	
JPMorgan Chase Bank, N.A. Chicago, Illinois 60619 www.Chase.com		<u>Dennis Marchionne</u>	
FOR	[REDACTED]	[REDACTED]	

Packing Slips

Miyano
The World Leader in Precision Machinery

MIYANO MACHINERY USA, INC.
PACKING SLIP

Order Date: 01/26/07
Order Number: P-00320
DV: 923
Page: 1

928701
TMG WEST
JIM SEGOVIA
1630 E. MIRALOMA AVE
PLACENTIA, CA 92870
US

928701
TMG, LTD.
ATTN: JIM CARLISLE
1630 EAST MIRALOMA AVENUE
PLACENTIA, CA 92870
US

Customer Freight Account No.:
Ship Via: UPS NEXT DAY

Customer PO #:
Dealer P.O.: P1063
Model No.: MIYMACHINES
Serial No.: MIY60191

Shelf/Bin No.	Item No. / Description	UOM	Quantity Ordered	Quantity Shipped	Back Ordered
D-19-03	4M739000 - PLAIN HOLDER NO. 1 B	Each	1	1	0

CONSIGNMENT FOR
30 DAYS (YOUNG
ENGINEERS)

Packed By: M&X
Shipment Date: 1-26-07
Freight
Invoice No.
Invoice Date

MIYANO MACHINERY USA, INC.

ALL CLAIMS OF SHORTAGE ARE WAIVED UNLESS

A 15% restock charge will be applied to all exchange original sale. No exchange or replacement will be with Miyano's approval, and provided parts are received.

NOTE: Warranty items must be returned within 14 d

843883 JAN 26, 2007 ACT WT 16.8 LBS #PK 1
SERVICE 10R BILL WT 17 LBS
TRACKING# 1Z0638830144932962 ALL CURRENCY USD
REF 1: 00320
REF 2: MAX
DV AMT 923.00
HANDLING CHARGE 10.00 SERVICE 91.65 USD
REFERENCE RATE CHARGES: RS 8.00
BY 5.00 CGO 0.00 SD 0.00
DC 0.00 HZNT 0.00 SP 0.00
AM 0.00 KTFY 0.00
TOT REF CHG 97.15 REF+HANDLING 107.15

Exhibit I

Invoices**ACCOUNTING COPY**

MIYANO MACHINERY INC.
940 N. CENTRAL AVE.

1

WOOD DALE
Ph 630-766-4141

IL 60191
Fax 630-860-7266

REMIT TO

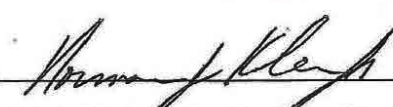
MIYANO MACHINERY INC.
940 N. CENTRAL AVENUE
WOOD DALE, IL 60191

INVOICE**F.E.I.N. 36-2819863**

Bill To 441314 TRW AUTOMOTIVE* P.O. BOX 94885 CLEVELAND OH 44101-4885				Ship To 483130 TRW - SSEG LSD STERLING PLANT 34201 VAN DYKE STERLING HTS. MI 48312 ATTN: STORE SUPPLY			
Location 1	Order Date 02/19/2003	Ship Date 06/26/2003	Invoice Date 06/26/2003	Terms NET 30	Ship Via DK TRANS-COLLECT		
Reference	Invoice Number 67564	Type INVOICE	Ordered By	Dealer PO	Customer PO A1701116620	Order Num 41613	

Product	Description	Quantity	Price	Gross	Discount	Net
MACHINE REPAIR	IN HOUSE REPAIR REBUILD OF BNC-34T, S/N BN3275TU.	1			0.00	
FREIGHT	SHIPPING DK TRANSPORTATION(BRIGADOON)	1	0.00	0.00	0.00	0.00

Invoice total

NotesSigned By: 

Service Charge: Invoice amount must be received by Miyano ON OR BEFORE 07/26/2003
 or a service charge of 1.5% will be charged per month and your account
 will be placed on CREDIT HOLD.

Doc#: ADA-F1611-SctReprort3

Rev#: 1 / 25 Jul 2002



ISO 9002
 Certificate Number 35819



Exhibit K

ACCOUNTING COPY

1

MIYANO MACHINERY USA INC.
940 N. CENTRAL AVE.

WOOD DALE
Ph 630-766-4141

IL 60191
Fax 630-860-7266



REMIT TO

MIYANO MACHINERY USA INC.
1867 SOLUTIONS CENTER
CHICAGO, IL 60677-1008

INVOICE

F.E.I.N. 36-2819863

Bill To 067081 APPLIED INDUSTRIAL TECHNOLOGIES P.O. BOX 361580 ADDRESS ID 21469391 CLEVELAND OH 44136				Ship To 067081 APPLIED INDUSTRIAL TECHNOLOGIES 623 INDUSTRIAL PARK DRIVE IRON MOUNTAIN MI 49801		
Location 1	Order Date 2/6/2006	Ship Date 2/7/2006	Invoice Date 2/7/2006	Terms NET 30	Ship Via UPSCOL 457148	
Reference	Invoice Number 91770	Type INVOICE	Ordered By CHRIS BROWN	Dealer PO	Customer PO 0314135947	Order Num 56744

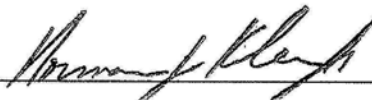
Product	Description	Quantity	Price	Gross	Discount	Net
6003P4	BALL BEARING	4	75.00	300.00	0.00	300.00
FREIGHT	SHIPPING UPS# 1Z6030830345896989	1	0.00	0.00	0.00	0.00

Invoice total 300.00



Notes UPS GROUND COLLECT

MIYANO MACHINERY USA INC.

Signed By: 

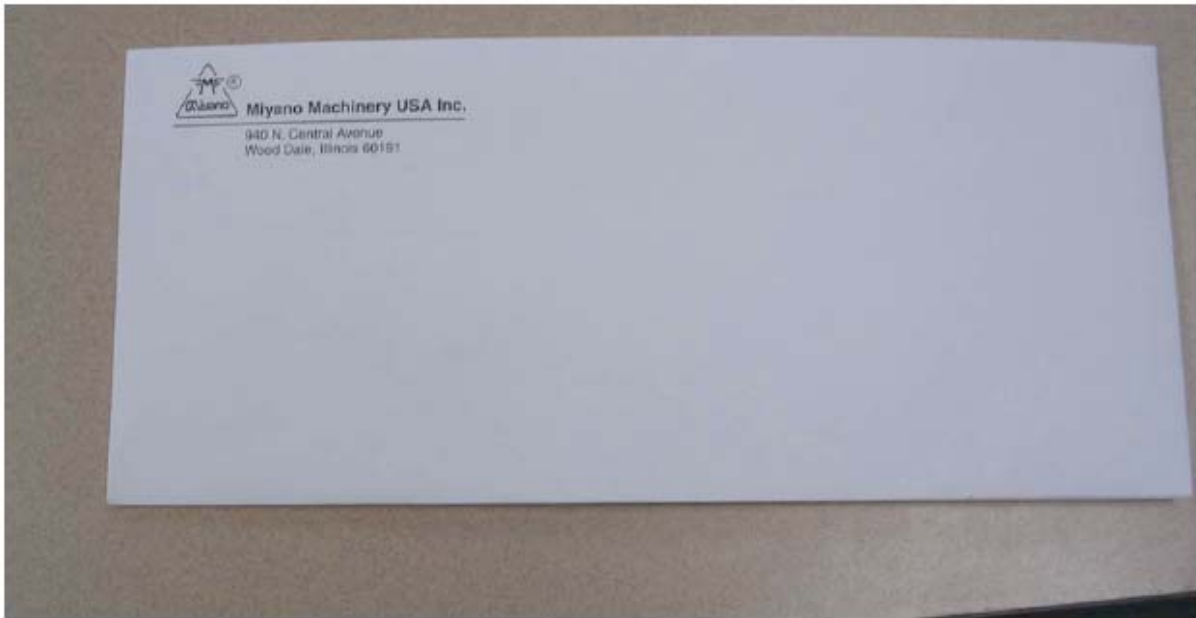
Service Charge: Invoice amount must be received by Miyano ON OR BEFORE 3/9/2006
or a service charge of 1.5% will be charged per month and your account
will be placed on CREDIT HOLD.

Doc#: ADA-F1611-SciReprort3

Rev#: 1 / 25 Jul 2002

MMU0022034

Envelopes



Folders Distributed to Customers



Awards presented by Miyano USA



Advertisements

SHOP solutions

"My dad's been in the oilfield machining and tool-rental businesses for 28 years. He tells me he can't remember a time when there's been this much activity," Kyle Stutes says.

"Oil is getting much harder to find," Brad Stutes points out, "so the technology has stepped up to allow much deeper wells. That means a lot more tools are put into each drill hole, and that helps our industry. As

the holes get deeper, the inspections get tougher. There's more manufacturing and a lot more repairs to do. It's a crunch at times to keep up with what's coming in."

As problems go, too much work is a nice one to have. With business booming, father and son are tackling their situation head-on. They've invested in a pair of large-bore Haas TL-4 CNC Toolroom Lathes. Fea-

WHEN PRODUCTIVITY COUNTS, NOTHING BEATS A MIYANO



39 different models, all designed for maximum productivity
From two-axis to twelve-axis turning
From 0.5" to 2.5" stock

Miyano
The World Leader in Precision

For more information:

Tel 630-616-6041
Fax 630-616-6025
Web www.miyano-usa.com

North American Headquarters - Wood Dale, Illinois
World Headquarters - Nagano, Japan | European Headquarters - Düsseldorf, Germany
Additional Branch Offices - Shanghai, China | Rizal, Philippines | Kowloon, Hong Kong | Bangkok, Thailand

Circle 5



Photo Courtesy Richard Berry, Haas Automation

Using large-bore TL-4 CNC Toolroom Lathes with 10.81" (275-mm) diam through-bore and Intuitive Programming enables Gulf Coast Machine's inexperienced machinists to outperform traditional manual machining in quality and volume.

turing a 10.81" (274.5-mm) diam through-bore, front and rear chuck capability, and a 35 x 80" (889 x 2032-mm) maximum cutting capacity, the machines are especially suited for oilfield operations. Gulf Coast purchased two of the first TL-4s to come off the Haas production line in California.

"These machines have changed everything," says Kyle Stutes.

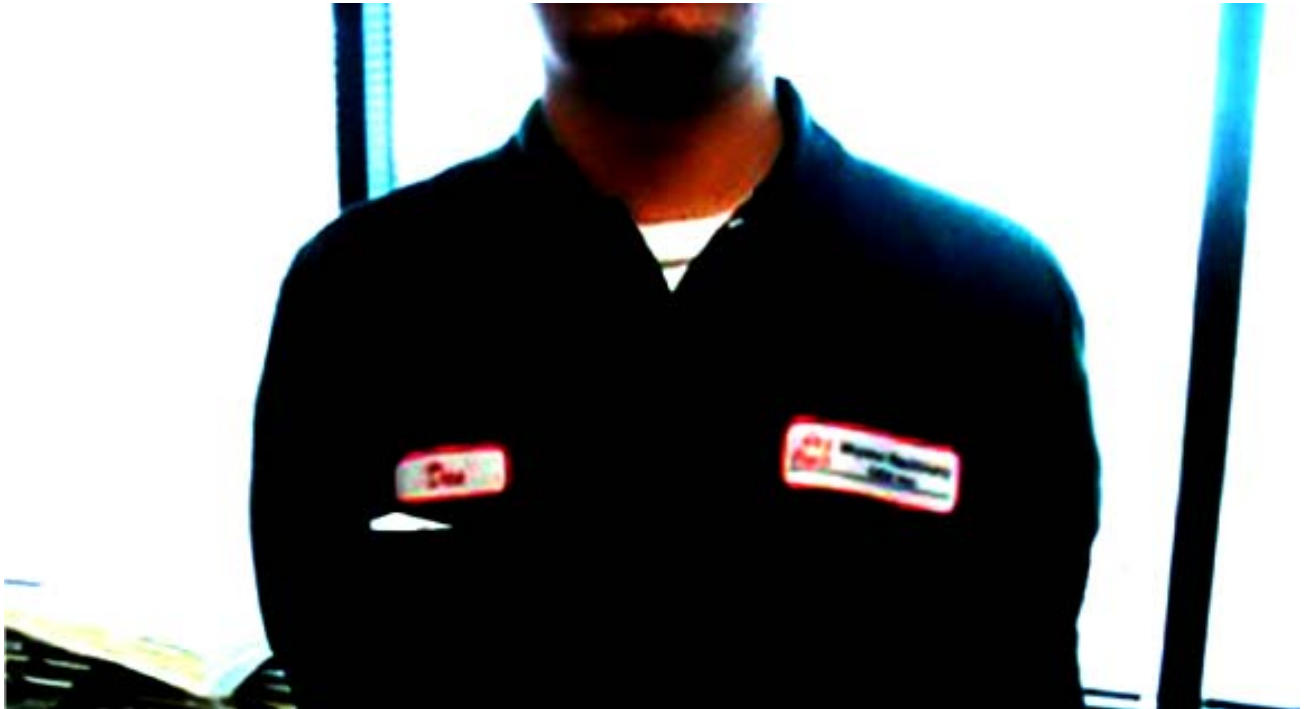
"Manual threading on a hollow-spindle machine is tough work."

Oilfield shops have been adopting NC equipment since the late 1970s. Gulf Coast installed its first CNC machine, a Haas SL-30 lathe, back in 2001, but the large-bore

Building Signage



Shirts



Trade Shows



MMU0000332



Website





The World Leader in Precision

Welcome to the Miyano Parts Website

- HOME
- SEARCH PARTS
- ORDER PARTS

Quick Log In

LOGGED IN:
norm@miyano-usa.com
Miyano-USA

[Logout](#)

Product Search:

Part#	Description	Stock	Price	Buy
1F489020	HIGH-PRESSURE BLOCK ASSY.	0	\$286.00 *	Add to Cart
1W50902A	PARTS CATCHER ASSY *	0	\$3,832.00 *	Add to Cart
1X01300Z	H-S16 COLLET CHUCK ASSY W/7S01	1	\$3,768.00	Add to Cart
1X64901A	PICK OFF CHUCK ASSY	1	\$3,448.00	Add to Cart
1X64905A	PICK OFF CHUCK ASSY	2	\$5,200.00	Add to Cart
1XK0500A	34MM CHAIN TYPE BARFEED ASSY (0	\$12,434.00 *	Add to Cart
2K28500B	WORK EJECTOR ASSY	1	\$2,249.00	Add to Cart
2X691000	CHIP CONVEYOR RH (HINGE) ASSY.	16	\$6,800.00	Add to Cart
3ISP0041	ATC HAND ASSY	8	\$1,057.00	Add to Cart
3J090020	USE# 3JSP0011 SPINDLE ASSY	0	\$5,489.00 *	Add to Cart
3JSP0041	ATC HAND ASSY	4	\$381.00	Add to Cart
3KSP0041	ATC HAND ASSY	3	\$1,001.00	Add to Cart
3LSP0042	ATC HAND ASSY *	2	\$741.00	Add to Cart
3MSP0011	SPINDLE ASSY	0	\$7,767.00 *	Add to Cart
3MSP0041	ATC HAND ASSY	2	\$1,552.00	Add to Cart
3MSP0042	ATC HAND ASSY	4	\$956.00	Add to Cart
3W487000	HIGH PRESSURE COOLANT ASSY	0	\$2,759.00 *	Add to Cart
4M283002	WORK EJECTOR ASSY	0	\$1,266.00 *	Add to Cart
4M758010	WEDGE BLOCK ASSY NO.1	6	\$119.00	Add to Cart
4M759012	WEDGE BLOCK ASSY	4	\$119.00	Add to Cart
58783500	PULL OUT FINGER ASSY.	1	\$1,385.00	Add to Cart
5D38901A	HOUSING ASSY R	2	\$702.00	Add to Cart
5D889120	GUIDE CENTER ASSY *	1	\$378.00	Add to Cart
5D889910	FEED STUD SHAFT ASSY. (WIRE TY	5	\$392.00	Add to Cart

*Prices on non-stock items are subject to change.

Previous | [Next](#)

Miyano Machinery, Inc.
940 N. Central Avenue
Wood Dale, IL 60191
info@miyano-usa.com

Questions? Comments?

Contact the **Miyano Parts Department** at 630-766-4141